

# Avery<sup>®</sup> MPI 2040

## Gloss Clear Calendered Vinyl Permanent

### Features

- Excellent printability and handling
- Stafflat liner provides excellent converting properties
- Excellent clarity
- Good outdoor durability and performance
- Good conformability to flat and simple curved surfaces
- Very good dimensional stability during use
- High gloss finish for superior appearance
- Available at 1.5m wide

### Description



**Film:** 80 micron gloss clear, polymeric calendered vinyl



**Adhesive:** Permanent acrylic



**Backing:** Two side PE coated Stafflat paper



**Outdoor life:** Up to 5 years (unprinted)

**Application surface:** Flat, simple curves, gentle corrugations

### Conversion

- |   |  |
|---|--|
| <input type="checkbox"/> Flat bed cutters                   | <input checked="" type="checkbox"/> <b>Cold overlaminating</b> |
| <input type="checkbox"/> Friction fed cutters               | <input type="checkbox"/> Water based inkjet                    |
| <input checked="" type="checkbox"/> <b>Die cutting</b>      | <input checked="" type="checkbox"/> <b>Eco solvent inkjet</b>  |
| <input checked="" type="checkbox"/> <b>Thermal transfer</b> | <input checked="" type="checkbox"/> <b>Solvent inkjet</b>      |
| <input type="checkbox"/> Screen printing                    | <input checked="" type="checkbox"/> <b>UV cured inkjet*</b>    |

### Common Applications

- Window graphics
- Outdoor advertising
- Buses
- Trains and light rail
- Floor graphics

### Uses

Avery MPI 2040 Clear Polymeric calendered is a high quality intermediate grade vinyl film designed for use in a wide range of promotional, and window applications where excellent printability and value for money is required.

## Physical characteristics

### General

Caliper, facefilm	ISO 534	80 micron
Caliper, facefilm & adhesive	ISO 534	110 micron
Dimensional stability	DIN 30646	0.4 mm max
Elongation	DIN 53455	>100%
Adhesion, initial	FINAT FTM-1, stainless steel	525 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	700 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability**	Vertical exposure	Up to 5 years unprinted

### Thermal

Application temperature	Minimum: + 10°C
Temperature range	- 40°C to + 80°C

### Chemical

Resistant to most mild acids, alkalies and salts

### Note:

Materials have to be properly dried before further processing, like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

### Test Methods

#### Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

#### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

#### Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

#### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

### Warranty

Avery® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### \*\*Durability

The durability is based on Australian exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased.

\*Compatible with most media and ink combinations. Test Prior to use.

\*\*\*Information unavailable at time of printing.

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