


# EASY PATTERNS®

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	90 microns	non adhesive polyester	REACH n° 1907/2006/EU OEKO-TEX® CONFIDENCE IN TEXTILES <b>STANDARD 100</b> 20CX00002 CENTROCOT VEGANOK AZIENDA N. 1004 

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	50 gf	25 cm/sec	15"seconds	155°C (311°F)	Medium (2,5/3,5 bar)	hot

- Cut the design (not mirrored)
- Weed the excess material
- Remove the print from the carrier with TTD Easy
- Place the design on the garment
- Heat apply at the conditions shown above
- Remove TTD Easy hot

### PRODUCT HIGHLIGHTS

- Easy to cut and weed
- Available in variety of patterns
- No printer needed

**NOTE:** Given the large number of inks and printers, we highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C, best inside-out	YES best inside-out	NO	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com).  
For further information, please contact our sales office: [info@siser.it](mailto:info@siser.it)



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