

# HI-5

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	90 microns	Adhesive polyester	REACH n° 1907/2006/EU 

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends, performance wear, elasthan	Blade	Pressure	Speed	Time	Temperature* : Textile Weight*	Pressure	Peel
	45°	50 gf	25 cm/sec	5 seconds	120°C : ≤ 150g/m <sup>2</sup> 150°C : > 150g/m <sup>2</sup>	High (> 3,5 bar)	hot/cold

- Cut the material mirrored
- Peel off excess material
- Place the decoration on the garment
- Apply following the recommended parameters\*
- Remove the carrier hot or cold

### PRODUCT HIGHLIGHTS

- Reduced thickness
- Suitable for technical fabrics
- Reduced application temperatures

**NOTE:** We highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (synthetic cycle)	YES	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

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