



# METAL

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
Foiled PU	60 microns	Adhesive polyester	REACH n° 1907/2006/EU  

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	40-90 gf	15 cm/sec	10 seconds	150°C (302°F)	Medium (2,5/3,5 bar)	cold

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier cold

### PRODUCT HIGHLIGHTS

- Brushed metal appearance
- Smooth finish
- Show-stopping shine

**NOTE: We highly recommend to perform a test before launching a production.**

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C, inside-out	YES inside-out	---	---	Up to 2 years	Between 18 and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on [www.siser.com](http://www.siser.com). For further information, please contact our sales office: [info@siser.it](mailto:info@siser.it)



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r.e.a. vi 171856  
reg. imp. vi n° 14971  
c.s. € 103.300 i.v.  
p.iva 01591490246



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