

# Digital + Cad-Cut Materials Reference Chart

	100% cotton	100% polyester	Poly/cotton blends	Elastan	Nylon	Leather	Sublimated Polyester	OekoTex certified	VEGANOK	Temperature	Pressure	Time (sec.)	Peel Carrier
<b>SISER® Digital Printing Heat Transfer Reference</b>													
COLORPRINT™	shirt	shirt	shirt						shirt	150°C	medium	15	hot
COLORPRINT™ EXTRA		shirt			shirt	shirt				165°C	medium	15	warm
COLORPRINT™ NEW M	shirt	shirt	shirt						shirt	165°C	medium	15	hot
COLORPRINT™ PU	shirt	shirt	shirt					shirt	shirt	155°C	medium	15	hot
COLORPRINT™ PU EXTRA	shirt	shirt	shirt					shirt	shirt	155°C	medium	15	hot
HI-5 PRINT	shirt	shirt	shirt					shirt	shirt	120-150°C	high	5	hot
SOFT PRINT COLOR	shirt	shirt	shirt	shirt				shirt	shirt	155°C	medium	15	hot
SOFT PRINT 3.0*	shirt	shirt	shirt	shirt	*white or light coloured fabrics			shirt	shirt	155°C	medium	15	hot
CRYSTAL*	shirt	shirt	shirt		*white or light coloured fabrics			shirt	shirt	150°C	medium	10	cold
SUBLITHIN™ MATT LT							shirt	shirt	shirt	135°C	medium	15	hot
DIGIBRICK™	shirt	shirt	shirt					shirt	shirt	155°C	medium	25	hot
SPARKLEPRINT™	shirt	shirt	shirt					shirt	shirt	155°C	medium	15	hot
S-PRINT	shirt	shirt	shirt	shirt				shirt	shirt	120-150°C	medium	5 - 10	hot
JETFLOCK SOLVENT	shirt	shirt	shirt					shirt	shirt	180°C	medium	15	hot/cold
EASY SUBLI™	shirt	shirt*	shirt		*white or light coloured polyester			shirt	shirt	155°C	medium	15	hot

Please test for compatibility on your garment, before committing to production because not all garments are created equal.

Oeko-Tex Standard 100 means:

This product has been independently lab tested and is Phthalate & Lead Compliant and is safe for application on children's products.

VEGANOK means:

This product does not require the use of animal-derived materials.



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<b>SISER® Heat Transfer Cut Materials Reference</b>													
Blackboard™	■	■	■					■	■	135°C	medium	15	hot/cold
Brick™/Brick™ Glossy	■	■	■					■	■	155°C	medium/high	25	cold
Brick™ 600	■	■	■					■	■	155°C	medium/high	25	cold
EasyPatterns™	■	■	■					■	■	155°C	medium	15	hot/cold
Foil	■	■	■					■	■	135°C	medium	15	hot
Glitter	■	■	■					■	■	160°C	medium	15	hot/cold
Hi-5	■	■	■	■				■	■	120-150°C	high	5	hot/cold
Holographic	■	■	■					■	■	155°C	medium	15	cold
Metal	■	■	■					■	■	150°C	medium	10	cold
P.S. Film – EasyWeed™	■	■	■					■	■	150°C	medium	15	hot/cold
P.S./EasyWeed™-Adhesive	■	■	■					■	■	150°C	medium	5	hot/cold
P.S. Electric – EasyWeed™ Electric	■	■	■					■	■	150°C	medium	15	hot/cold
P.S. Film Extra – EasyWeed™ Extra	■				■	■		■		160°C	medium	15	hot/cold
P.S. Lumen - Glow In The Dark	■	■	■					■	■	150°C	medium	15	hot/cold
P.S. Metallic	■	■	■					■	■	160°C	medium	15	cold
P.S. Perfor	■	■	■					■	■	150°C	medium	15	hot/cold
P.S. Soft	■	■	■	■				■	■	155°C	medium	15	hot
P.S. Stretch – EasyWeed™ Stretch	■	■	■	■				■	■	160°C	medium	20	hot
P.S. Subli LT- EasyWeed™ Sub Block							■	■	■	135°C	medium	15	hot/cold
Sparkle	■	■	■					■	■	155°C	medium	15	hot/cold
Stripflock™ Pro	■	■	■					■	■	155°C	medium	15	warm
Twinkle	■	■	■					■	■	150°C	medium	15	cold
Thermoreflex™ Extra		■			■	■		■		160°C	medium	5 + 10	warm
Thermoreflex™ Silver	■	■	■					■	■	155°C	medium	5 + 10	warm
Thermoreflex™ Color	■	■	■					■	■	155°C	medium	5 + 10	warm
Thermoreflex™ 2000	■	■	■					■	■	155°C	medium	5 + 10	warm
Vernice	■	■	■					■	■	150°C	medium	15	cold
Videoflex™	■	■	■					■	■	150°C	medium	15	cold
Videoflex™ PU	■	■	■					■	■	150°C	medium	15	cold



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