

## **Product Information**

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# **SUBLITHIN SOFT**

**Description** Elastic PU heat seal material with matt finish, on polyester backing created for printers and printers/cutters using solvent, eco solvent or Latex based inks. Designed to be transferred on polyester textiles dyed with sublimation inks.

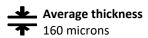
> **NOTE:** If the destination garment is stretchable, the fabric should be made of polyester mixed with other fibers, such as Elastan, Spandex<sup>™</sup>, etc. If so, dyes used to color the fabric can be different nature from sole sublimation dye.

> It is therefore highly recommended to test results on the apparel before starting heat-applications onto all the garments.

- **Usage** Print and cut the material
  - Weed the exceeding material
  - Remove the print from the polyester backing using Siser's TTD (adhesive, transparent and resistant to high temperatures)
  - Heat apply at the conditions shown on the right
  - Remove the application tape warm (in case of other application tapes, follow specific instructions)

Washing Wait at least 24 hours from application before washing. Washing resistance up to 40°C, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning. Suitable for tumble dry, syntetic fibers cycle

> The product is REACH compliant The product is certified Öko-Tex® Standard 100 Class I





Suggested cut settings

Blade: 45°

Pressure: 100 gf Speed: 20 cm/sec



**Transfer settings** 

15 seconds at 135 $^{\circ}$ C (275°F) medium pressure (3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer





N.B. All information here contained are based on our experience.

We recommend to perform a test before starting standard production.

For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System ISO 9001:2015 ISO 14001:2015 www.tuv.com ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.com

For further information, please contact our Sales Office.

