

# THERMOREFLEX® SILVER

### **SPECIFICATIONS**

Composition	± Avarage Thickness	<b>Q</b> Carrier	& Certifications			
PU	160-170 microns	Adhesive polyester	REACH n° 1907/2006/EU			
			OEKO-TEX ® CONFIDENCE IN TEXTILES STANDARD 100 19.HIT.86736 HOHENSTEIN HTTI			

### APPLICATION INSTRUCTIONS

⊘ Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	<u></u> Pressure	>> Speed	Time	Temperature	Pressure	Peel
	45°	70-110gf	20 cm/sec	5+10 seconds	155°C (311°F)	Medium (2,5/3,5 bar)	warm

- → Mirror cut the design
- → Weed excess material
- ightarrow Place the design on the garment
- → Transfer for 5" under suggested conditions
- → Remove the carrier in warm conditions
- → Cover with baking paper
- → Press another 10" for final fixing

#### **PRODUCT HIGHLIGHTS**

- → High retroreflectivity power
- → Adhesive carrier helps cutting small details
- → Easy to cut and weed
- → Follows EN ISO 20471 regulation

NOTE: We highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMANDATIONS

<b>W</b> Washing	Ironing	⊙ Tumble dry	Ory cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	<b>∮</b> Position
Up to 60°C, best inside-out	YES best inside-out	YES (cotton cycle)	YES	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com For further information, please contact ousales office: info@siser.it



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